

Receiving Report

Date:

13/4/8

Batch No:

M127420

Supplier:

Tillys & H

Dart P/O:

21850

Packing Slip: Yes NoInvoice: Yes No Receipt: Cash Cr Release Note Attached: Yes NoWaybill Attached: Yes No Shipment Complete: Yes NoQC6 Inspection mf Jan 31-97 Yes NoWork Order mf Jan 31-97 Yes No

N/A

N/A

N/A

N/A

N/A

Discrepancies

Part Number	Description	Quantity Required	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

13/4/8

Location

Purchase Order Receipt Listing

Monday, November 11, 2013 7:46:17 AM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO21850 All Receipt Dates All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID Req	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject (PO U/M)	Book Amt
VendorID\Vendor Name PO21850	1	VC-COP001	Thyssenkrupp Materials CA Ltd M7075T637.000X2.0 f 00	11/6/2013 11/8/2013	27.0000		\$67.77	0.0000		0	\$1,829.77
CAD	No	7075-T6 BAR 7.000" f X 2.000" (order in billet)		27.0000 DESJ02			\$1,829.77	0.0000		0	
	2	M127420	M7075T631.500X1.5 f 00	11/6/2013 11/8/2013	24.0000		\$18.78	0.0000		0	\$450.73
	No	7075 T6 BAR 1.500 f x 1.500		24.0000 DESJ02			\$450.73	0.0000		0	
	3	M127420	M6061T6S.063 sf 6061-T6 .063 Sheet sf	11/6/2013 11/8/2013 336.0000 DESJ02	352.0000		\$2.37	0.0000		0	\$833.37
	No	M6061T6B0.500X05. f 000		M127420			\$833.37	0.0000		0	
	4	M6061-T6 Bar .500 x f 5.00		11/6/2013 10/30/2013 48.0000 PLOU01	48.0000		\$5.47	0.0000		0	\$262.38
	No	m127323					\$262.38	0.0000		0	

Total Received Quantity: 451.0000
 Total Qty to Inspect (PO U/M): 0.0000
 Total Reject Quantity: 0.0000
 Total Receipt Value: \$3,376.24
 Total Balance Due Quantity: 0.0000

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

39
 No: PEC 849004
 Ship Date 05Nov13 at 14:22 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-619850- 1 Your PO # 21850
 Part # PLATE QQ-A-250/12 Rel #

ALUMINUM PLATE 7075-T651

2.00" THICK X 7.0000" X 13.3750"

Heat Number Tag No
 461391 233173

Quantity PCS
 15.60 SFT 24 Wt LBS
 472

2) Our Order PEC-619850- 2 Your PO # 21850

ALUMINUM SQUARE BAR 7075-T651 QQ-A-225/9

1.50" X 144.0000"

Heat Number Tag No
 MA20126120 233174

Quantity PCS
 24 FT 2 Wt LBS
 66

3) Our Order PEC-619850- 3 Your PO # 21850

ALUMINUM SHEET 6061 T6

.0640 Nom X 48.0000" X 96.0000"

Heat Number Tag No
 K350206 233175

Quantity PCS
 352.00 SFT 11 Wt LBS
 313

TOTAL: Tags PCS
 3 37 LBS
 851

Heat Number
 K350206
 MA20126120

*** Chemical Analysis ***

ADD ON TO 619849 SUR-CHARGE ADDED

Page: 1Continued

TOUTES ERREURS ET OU MARCHANDISES MANQUANTES DOIVENT ETRE
 RAPPORTERES IMMEDIATEMENT
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
 MERCHANTISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
DART AEROSPACE

No: PEC 849004

Ship Date 05Nov13 at 14:22 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 2 SKIDS, 1 BOX G.W. 1032 LBS

ITEM (1) SKID

ITEM (2) BOX

ITEM(3) SKID

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTERES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

DATE



(1)

CERTIFIED TEST REPORT
Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN
46544

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI
48086

COPPER&BR W96205 4075 INCLUSION SERIAL#: 20131010W96205 PAGE 1 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM				Constellium ORDER NO.		CERTIFICATION								
5400196101				110-513383		"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."								
ALLOY	CLAD.	TEMPER	GAUGE	WIDTH	LENGTH	Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA								
ITEM ORDERED														
MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL														
CUSTOMER SPECIFICATION														
AMS-QQ-A-250/12														
PART NUMBER	B/L NUMBER		DATE SHIPPED											
ALFLR00999	W96200		10/10/13											
WEIGHT SHIPPED	NO. OF PIECES	GOVT. CONTRACT NO.												
7,420	4													

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS		
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX	
461391	LT	2	*****	T651	81.1	81.4	69.8	70.5	13.0	13.0	
All material contained in lot 461391 was cast and manufactured in the USA.											
ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS											
ASTM B209-10, AMS 4045K											
C H E M C O M P	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM
	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	ZINC
SEE ACTUAL CHEMICAL COMPOSITION											TITANIUM
ALUMINUM REMAINDER											OTHERS
EACH TOTAL MAX.											

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402781179

CstAr

CstOr 253232

Wgt.: 472.000 LB

Date 10/30/2013



CERTIFIED TEST REPORT
Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN
46544

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI
48086

COPPER&BR W96205 4075 INCLUSION SERIAL#: 20131010W96205 PAGE 2 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400196101				Constellium ORDER NO. 110-513383			
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 2.03000	WIDTH 60.500	LENGTH 144.500		
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL						CERTIFICATION	
CUSTOMER SPECIFICATION AMS-QQ-A-250/12						<p>"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."</p> <p>Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA</p> <p><i>Rodney J. Feltz</i> Rodney J. Feltz - Laboratory Manager</p>	
PART NUMBER ALFLR00999		BL NUMBER W96200		DATE SHIPPED 10/10/13			
WEIGHT SHIPPED 7,420	NO. OF PIECES 4	GOVT. CONTRACT NO.					

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
ACTUAL CHEMICAL COMPOSITION																			
461391	C	SI= 0.08 CR= 0.22 OTHERS-EACH: .05	FE= 0.15 ZN= 5.60 MAX.	CU= 1.44 TI= 0.03 OTHERS TOTAL: .15	MN= 0.07 ZR= 0.00 MAX.	MG= 2.54 AL REMAINDER													
<i>out 13/11/09</i>																			
CHEMICAL COMPOSITION																			
ALLOY		SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH	TOTAL
SEE ACTUAL CHEMICAL COMPOSITION																			
ALUMINUM REMAINDER																			

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402781179

CstAr

CstOr 253232

Wgt.: 472.000 LB

Date 10/30/2013



CERTIFIED TEST REPORT
Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

48086

COPPER&BR W96205 4075 INCLUSION SERIAL#: 20131010W96205 PAGE 3 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400196101				Constellium ORDER NO. 110-513383
ALLOY <u>7075</u>	CLAD. 00	TEMPER <u>T651</u>	GAUGE <u>2.03000</u>	WIDTH 60.500 LENGTH 144.500
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL				
CUSTOMER SPECIFICATION <u>AMS-QQ-A-250/12</u>				
PART NUMBER <u>ALFLR00999</u>		B/L NUMBER <u>W96200</u>	DATE SHIPPED <u>10/10/13</u>	
WEIGHT SHIPPED <u>7,420</u>	NO. OF PIECES <u>4</u>	GOVT. CONTRACT NO.		

CERTIFICATION
 "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Feltz
 Rodney J. Feltz - Laboratory Manager

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402781179

CstAr

Cstor 253232

Date: 10/30/2013

John R. Gambotti

Certified Inspection Report

03/06/13
08/25/17

Alcoa Inc.
Massena Operations
Park Avenue East, Massena, NY 13662



Customer

Copper Brass Sales

Customer P.O. No. 5400171821

Customer Part No.

(ALSQ00010)

Alcoa Order No.

Gov. Contract No.

Ship To **Copper Brass Sales**

13338 Orden Dr. Building

Santa Fe Springs, CA 906

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, or as previously agreed to with customer and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet.

Manufactured under an ISO/TS 16949 registered quality management system

Melted and manufactured in the USA.

Zhou Wang, Quality Assurance Manager

Date Shipped

03/05/13

Weight Shipped

1,976 lbs

Size

1.50000 IN

Product

CFRB-CF SQ. Specific Length

BOL

000160956

QRN

Alloy - Temper

7075-T651

Specifications:

ASTM B211-12E1

(Except Marking)

QQA-2259E

AMS-QQA-2259

Material conforms to T6 requirements

Product produced and marked to the requirements of AMS-QQA-2259 also meets the requirements of QQA-2259.

When 2 or more tests per lot are made, the highest and lowest values are reported.

TEST REQUIREMENTS		Test	Test	Test	Test	Test	Test	Test	Test	Test
Test Results	No. of Tests	U.T.S.	T.Y.S.	%Elong	Test	Test	Test	Test	Test	Test
Lot Work Order	3	Max:	81.4	74.5	16.5					
		Min:	80.0	73.1	16.0					

When 2 or more tests per lot are made, the highest and lowest values are reported.

Analysis obtained from one or more samples in this lot.

TEST ABBREVIATIONS		T.Y.S.		Tensile Yield Strength KSI		%Elong		Elongation % in 2"	
Aluminum Association Chemical Composition Limits (in Weight %)									

ALLOY	MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15	Total	Rem
LOTWORK ORDER	MIN	0.05	1.2	1.2	0.02	2.5	0.18	5.1	0.20	Each	Rem		
MA20126120													

NOTES:

Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.

This alloy meets the requirements of EU 2002/95/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

From: ThyssenKrupp Materials NA

Del.: 2402781078

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Cstor 253232

Wgt.: 66.000 LB



Alcoa Europe

European Mill Products
Alcoa Trasformazioni srl
Stabilimento di Fusina
Via dell' Elettronica 31
30176 Malcontenta
Loc. Fusina (Venezia)
Italia
Tel.: 39 041 2817111
Fax: 39 041 2817250

INSPECTION CERTIFICATE

CMI Midwest Transload Center
4201 W 36th Street
CHICAGO - IL
United States of America

EN 10204 3.1

Order number Alcoa 130295001
Date 25/03/13
Certificate number W13133760
Shipment doc.ref. 002991

Your order nr	Your alloy	Your temper	Quantity	Your Art nr
C&B-5400169787	6061	T6	4656 kg	ALFLR01652
Global specification				
<i>JM/B-11-9</i>				
ALU SHEET	6061	T6	AMS4027N ASTM Mill finish	
Dimensions	1 x W x L		1,6002 x 1219,20 x 2438,4 mm	
Remarks				
ASTM B209 AMS 4027N				
PRODUCT PRODUCED ACCORDING TO THE REQUIREMENTS OF AMS 4027N				
ALSO MEET THE REQUIREMENTS OF AMS-QQA-250/11 ORIGINAL				
REVISION DATED 1997-08-01				

Chemical composition										
Cast no	6061									
	%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Ni	%Zn	%Ti	Others
K350206	2236A	0,69	0,41	0,22	0,080	1,05	0,12	0,021	0,021	
LIMIT	Min.	0,40		0,15		0,60	0,040			
	Max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,050 0,15

Mechanical properties									
Coil nr: Pallet	Rm	Rp0.2	A50						
	N/mm ²	N/mm ²	t						
2236A	328	276	14						
2236A	328	279	14						
2236A	329	279	14						
2236A	328	277	14						
2236A	328	278	14						
2236A	328	277	14						
0844723									
0844730									
0845007									
Min.	290	241	10						
Max.									

COUNTRY OF MELT AND MANUFACTURE ITALY
MATERIAL ACCORDING TO ASTM B209 AMS 4027N

Approved by
Roberto Signori
Test Laboratory Supervisor

Alcoa Trasformazioni srl - Sede legale: 09010 Portogruaro (Caronico-Griesse) Zona Industriale Portovesme - Società a socio unico sottoposta a direzione e coordinamento di Alcos Inc.
Capitale sociale € 5.000.000 interamente versato - C.F., P.IVA e Registro imprese Cagliari n° 02640570221 - R.E.A. C.C.I.A.A. Cagliari n° 213339

We hereby certify, that the material described above has been tested and complies
with the terms of the confirmation of order.

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402780799

CstAr CstOr 253232

Wgt.: 312.948 LB Date 10/29/2013



**Alcoa Europe
Europe Mill Products
Location FUSINA**

Nº 05/2013

DIRECTIVE 2011/65/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL (RoHS)

We declare that in the manufacturing of the Aluminium Alloy products supplied to

CMI Midwest Transload Centre
4201 W 36th Street
CHICAGO – IL
United States of America

comply with the directive 2011/65/EU of the European Parliament and the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

EUROPE MILL PRODUCTS

Address: Via dell'Elettronica 31, 30176 Malcontenta Loc Fusina Venezia

Date: 25 February 2013

Issued by: Quality Dept.

Name: Marco Iovane

Title: Quality Engineer

Signature: *Marco Iovane*

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402780799
CstAr CstOr 253232
Wgt.: 312.948 LB Date 10/29/2013

A handwritten signature in black ink, enclosed in a rectangular border. The signature reads "John R. Gambetta".

COPPER AND BRASS SALES
MATERIAL TYPE
ALUMINIUM ALLOYS
PRODUCT DESIGNATION

1100 1350 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063

"WARNING"

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSIONPOTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUMARE IN CONTACT WITH CERTAINMETAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION- PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN,TEETH,AND HAIR DISCOLORATION. CHRONIC OVEREXPOSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.

THIS PRODUCT ALSO CONTAINS LEAD AND CHROMIUM COMPOUNDS.LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF INTHE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.READ THE ALUMINUM/ALUMINUM ALLOYS MATERIAL SAFETY DATA SHEET(MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

* Aluminum, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone248-233-5600, or visit our web site @ www.copperandbrass.com.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21850

Purchase Order Date 10/28/2013

PO Print Date 10/28/2013

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

**Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA**

FC 3/10/28

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	Yours ppd	Currency	CAD
Ship Acct:		FOB	FCA – (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ CD Taxable	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments	Promise Date				
	Delivery Comments					
1	M7075T6B7.000X2.000	7075-T6 BAR 7.000" X 2.000" (order in billets)	11/6/2013 Yes 11/6/2013	27.00 24 f 13.375	\$70.67	\$1,908.00
		MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12 PLEASE CUT MATERIAL TO SIZE: 24 PCS CUT @ 13.375" GRAIN ALONG 13.375"				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12.

Line Total: \$470.00

PO Instructions: QUOTATION: NO: PEC ST-619217

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21850**

Purchase Order Date 10/28/2013

PO Print Date 10/28/2013

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M6061T6S.063	6061-T6 .063 Sheet	11/6/2013	336.00	\$2.47	\$829.50
			Yes	sf		
			11/6/2013			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209

				Line Total:	\$829.50
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4	M6061T6B0.500X05.000	6061-T6 Bar .500 x 5.00	11/6/2013	48.00	\$5.70	\$273.60
			Yes	f		
			11/6/2013			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

✓
13/10/13

	Line Total:	\$273.60
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PO Total:	\$3,481.10
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PO Instructions: QUOTATION: NO: PEC ST-619217

V
CL

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES NO
PST# 6122-5207

Change Nbr:

1

Change Date: 10/28/2013